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INSTALLATION INSTRUCTIONS

Please follow these instructions to ensure the proper operation of your T & D MACHINE PRODUCTS Rocker Arm Assembly for the Stage II Buick V-6.

1. Inspect the rocker arm assembly to be sure that the rocker arms are the proper ratio.
2. Inspect the tapped holes in the cylinder head rocker stands. Be sure that the holes are clean and free of dirt or grit and no holes have stripped threads.
3. Place a rocker shaft assembly on one cylinder head, being careful to have all the roller tips on the valves. Install the pushrods for one cylinder and check for proper clearance in the pushrod holes in the cylinder head. If it appears that there is adequate clearance all around the pushrod, bolt the rocker assembly to the cylinder head, making sure the pushrod is in the seat in the rocker arm. Carefully rotate the engine, constantly checking the pushrod hole for clearance through the entire valve lift cycle.
4. Attach the shaft assembly to the cylinder head and torque to 35 ft-lbs. Adjust the valves per the camshaft manufacturers' specifications and torque the adjuster screw jam nuts to 5-20 ft.- lbs.